

5/11

DART AEROSPACE LTD	Work Order:	22413
Description: Basket Rib 04.05.06 14 04.05.06 14	Part Number:	D3166-1
Dwg: D3166 Rev. A1	Qty:	24 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	DP	05.02.14	24
2	LB	Cut 3/4" x 3/4" square tubing 60.00" long. Material: 304/316 SS tube 0.003" wall Batch M16846 o.m.s"	DP	05-2-16 24	
3	LB	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB. and Folio FT004	DP	05-2-17 24	
4	QC6	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)	AM	05/02/18 24	
5	LB	Identify and Stock LB Cell	AM	05/02/18 24	
6	AC	Cost / part 12,36	546	05-02-21	24
7	DC	Close W/O 13.78 Inspect Level 21	DP	05.02.23	24

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ RF	JK

RELEASED
02/08/27 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

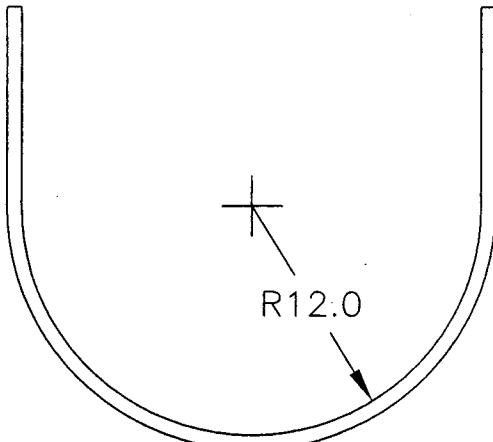
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DARTCOPY ISSUED
4/2002

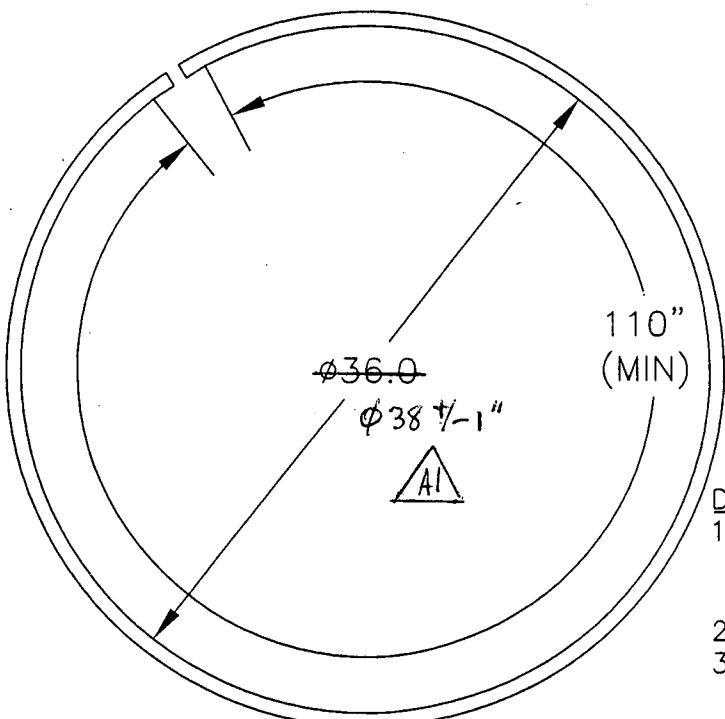
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3166
		REV. A
		SHEET 1 OF 1
DATE	TITLE	SCALE
02.07.10	BASKET HOOP	NTS
A	02.07.10	NEW ISSUE
A1	04.04.08	38+/-1 MTS 36.0

RELEASED
02.08.06

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



SHOP COPY

RETURN TO
ENGINEERINGUNCONTROLLED COPY
SOLARIS ENGINEERING
SOLARIS ENGINEERINGORDER
NO. 22413D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
HawkesburyFeb 14, 2005
07:34 am

Work Order No : 0022413
 Project Name : D3166-1
 Project For : WK511
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3166-1
 Description : Basket Hoop
 Manufactured : Yes
 Amount Req'd : 26
 Amount Done : 0
 Start Date : 02-11-05
 Est Finish Date : 03-03-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00